



## Boral Industries Achieves Effective Compliance Management Using Enviance

*Flexibility of Enviance Software Enables Boral to Manage All Environmental Compliance Needs in One System*

Boral USA employs around 2,500 people across 162 operating and distribution sites. The company's U.S. operations include the country's largest brick manufacturer, the largest clay tile manufacturer, one of the largest fly ash suppliers, and the largest concrete roof tile manufacturer. Boral's overriding objective is to achieve superior returns in a sustainable way. As such, when the company experienced a few non-compliances and NOVs due to reports being submitted late, Boral realized that the size and complexity of its regulatory requirements needed the help of an electronic system.

Enviance being a centralized system, enabled Boral to effectively manage compliance requirements and to establish electronic reminders and escalations of required tasks and tracking of actions taken. Some of the benefits they've received are:

- All audit findings and action plan history is recorded in one web-based system
- Since implementation, no penalties or non-compliances associated with the Enviance-listed tasks
- Flexible system enabled Boral to design the system to meet any of their changing needs
- Real time information regarding the company's overall compliance status

*"The personnel in our plants aren't strictly environmental professionals. They are usually wearing multiple hats. Enviance helps keep our environmental requirements organized at the plant or site level, providing history and tracking to ensure that everyone stays on track," said Mary Ann Keon, Environmental Director for Boral Industries.*

**“Non-compliance absorbs an enormous amount of time. Since using Enviance, we've had no penalties or non-compliances for those tasks in the Enviance System. Enviance is a powerful tool because of its flexibility. With no programming knowledge, we've been able to design the system to meet our growing, evolving needs.”**

Mary Ann Keon, *Environmental Director*  
**Boral Industries**

Specifically, the company sought a solution that could provide the automatic reminders and escalations necessary to stay on top of compliance obligations and in compliance, while tracking the history of tasks and actions taken. Boral selected the Enviance Environmental Enterprise Resource Planning (EERP) system for its flexibility, ability to grow with the company, and cloud computing platform. While other solutions were strictly

designed for environmental use only, Enviance could expand to manage other programs such as health and safety.

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Boral has 45-50 sites using the Enviance System to manage all programs, including Air, Water, Waste, SPCC and Stormwater. Each location has a limited number of tasks tracked in the System for major regulatory deadlines, which are then emailed to the responsible party and escalated if

action is not taken. In addition, all of the facilities' audit findings and action plans are stored in the System with history.

Boral is currently building out their solution to include the company's permit requirements and tasks, as well as air emissions calculations.

**ABOUT ENVIANCE:** Enviance is the leading provider of Environmental ERP software. With more than a decade of experience providing environmental data management and expertise, Enviance's proven system is used by the world's largest corporations and government agencies including American Electric Power, Arch Coal, Chevron, CH2M Hill, Dimension Data, DuPont, Freescale Semiconductor, Fujifilm, Georgia-Pacific, Los Angeles World Airports, Pfizer, Syngenta, and the U.S. Army.